

ANNUAL MAINTENANCE INSTRUCTIONS

TRITON XR-70 BUTTERFLY VALVES (FOR STANDARD SERVICE):

1. CYCLE VALVE TO VERIFY OPERATION AND NO INTERFERENCE IN LINE.
2. CLOSE VALVE AND CHECK FOR LEAKAGE. IF LEAKAGE IS DETECTED, CHECK OPERATOR STOPS TO VERIFY THAT DISC IS FULLY CLOSED. IF LEAKAGE PERSISTS, INSPECT SEAT AND ADJUST OR REPLACE THE SEAT IN ACCORDANCE WITH THE INSTRUCTION MANUAL.
3. CHECK FLANGE CONNECTIONS FOR LEAKAGE. TIGHTEN BOLTS ACCORDINGLY.
4. CHECK TOP TRUNNION AREA FOR SHAFT LEAKAGE. IF LEAKAGE IS DETECTED, REPLACE VALVE PACKING.
5. IF ACCESS TO LINE IS POSSIBLE, THEN REMOVAL OF SCALE THAT MAY INTERFERE WITH DISC TRAVEL IS SUGGESTED. ALSO, THE SEAT SHOULD BE INSPECTED FOR WEAR AND THE TAPER PIN NUTS SHOULD BE TIGHT.

NOTE: LUBRICATION IS NOT REQUIRED.

TRITON XR-70 BUTTERFLY VALVES (FOR BURIED SERVICE):

1. CYCLE VALVE TO VERIFY OPERATION AND NO INTERFERENCE IN LINE. LISTEN FOR LEAKAGE IN CLOSED POSITION.

NOTE: LUBRICATION IS NOT REQUIRED.